Topics for Agenda

1. Introduction of Allen Harim Team
2. The Allen Harim Story
3. Our Intentions
4. Well/Waste Water
5. Traffic / Operating Hours
6. Odor
7. Noise
8. Hazardous Materials/Chemicals
9. Lighting
Harim Group

☞ **Vision**
• NO. 1 in Global Productive Efficiency

☞ **The Spirit of Harim Group**
• Continuous Challenge and Improvement

☞ **The Core Values – Christian Leadership**
• Servant-leader, Passion, Creativity, Principle, Execution
Business Categories of Harim Group

- Chicken Integration
- Pork Integration
- Animal feed & Nutrition
- TV Home Shopping
- Sunjin
- Pork Integration
- Animal Health Care
- HanGang Chicken Mart
- Chicken Integration
- Rendering
- (주)그린바이텍
- Breeder
- Chicken Restaurant
- MEXICAN
- Duck Integration
We are,

#1 in chicken production

#1 in brand pork meat production

#1 in feed production

#2 in duck production
We have more than 20 companies in Korea and abroad.

Total Revenue is approximately ~USD 3.5 billion

total employees are about 8,000 in Korea.
Oversea business

China  4
Vietnam  2
Philippine  2
Indonesia  1
USA  2
Company began in 1919 as a hatchery supplying local farmers
Allen Family Foods filed for bankruptcy in June of 2011
Harim bought company and formed Allen Harim in September of 2011
Currently operating 2 processing plants
Employs over 1,400 workers
Operates 20 company owned poultry farms
Contracts over 200 independent family farms
Owns 3,600 acres of farmland
Our expansion will increase our independent family farms by up to 100 in the state of Delaware
Cordova Processing Plant
12041 Cordova Rd.
Cordova, MD. 21625-2946

Harbeson Processing Plant
18752 Harbeson Rd.
Harbeson, DE. 19951-2802

Dagsboro Hatchery
268867 Nine Foot Rd.
Dagsboro, DE. 19939-4429

Corporate Office, Seaford Hatchery and Feed Mill
126 N. Shipley St.
Seaford, DE. 19973-3100

Feed Mill & Egg Holding Facility
5719 Old Highway 421
Liberty, NC. 27298
## TOP BROILER COMPANIES IN THE USA

<table>
<thead>
<tr>
<th>National Rank</th>
<th>Company</th>
<th>Million head per week</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Tyson Foods Inc.</td>
<td>35.40</td>
</tr>
<tr>
<td>4</td>
<td>Perdue Farms Incorporated</td>
<td>12.01</td>
</tr>
<tr>
<td>6</td>
<td>Mountaire Farms Inc.</td>
<td>5.79</td>
</tr>
<tr>
<td>13</td>
<td>Amick Farms Inc./OSI Group</td>
<td>2.20</td>
</tr>
<tr>
<td>23</td>
<td>Allen Harim Foods LLC</td>
<td>1.30</td>
</tr>
</tbody>
</table>
Our Intentions

- Our People and their safety is paramount to Allen Harim.
- Our employees take pride in being part of this community; we live here, work here, we raise our children here.
- Allen Harim will strive to be good neighbors. We are proud that we have not received complaints regarding odors or noise.
- We will contribute to the local economy, by adding up to 700 jobs that pay above minimum wage, with benefits, including 100 to 150 managerial / highly skilled trade positions.
Wells

- Existing wells on site currently have Nitrate levels of between 8 and 10, along with high levels of Iron.
- To be used in poultry processing, we have to treat this incoming water for the nitrate levels and the iron levels.
- The state has given us preliminary guidelines for our water after we have used it. Treated wastewater to be below 3 for Nitrates and below 1 for Phosphorus.
Wells

- Pinnacle had permits allowing up to 3.8 million gallons per day to be pumped
- The new plant will be using between 800,000 gallons and 1.6 million gallons per day
Waste Water

- Vlasic currently has 9 discharge points; we will be closing some discharge points, which will reduce the storm water released into Wharton's Branch.

- The majority of the storm water will be treated, prior to any discharge, resulting in high quality water.

- The preliminary guidelines from the state are stricter than Vlasic’s Permit.
Waste Water

- The wastewater system that will be built in Millsboro will be similar to the system that we use in our Cordova facility.

- We currently discharge 750,000 gallons per day into the Chesapeake Bay tributary system.

- This treated water is released at Nitrate levels of 1.0 or less and Phosphorous levels of 1.0 or less.

- We have not had any violations there in the 22 months that Allen Harim has owned the company.
Traffic / Operating Hours

• Our goal is to avoid our trucks traveling through the town of Millsboro, therefore minimizing the use of Wharton’s Bridge.
• Truck volume will be comparable to previous operation peak season traffic.
• Approximately 85 trucks per day
• While some employees will arrive at 7:00 a.m. our operating hours are such that the majority of our employees will arrive at work at 4:30 a.m. and 6:30 a.m., which is prior to school bus pick ups.
• Departments complete the workday at staggered hours, minimizing traffic impact.
Traffic

- To reduce traffic on Iron Bridge Road we are looking at alternatives routes,
Odor

- Our live receiving area and cooling shed will be in a completely covered enclosure and located at the rear of the facility.
  - This is farther from the road than any other part of the plant.
- There will be an Exhaust Air Scrubber installed in this enclosure to contain and clean the air for both odor and dust.
- This is the first time that this technology has been used in this country.
This technology is used extensively in Europe for swine operations. This is because of tighter regulations and closer proximity of the population to agriculture production.
Odor

- This will reduce odor by 80% from standard production plants
- This is designed to reduce any ammonia by 95%
- The scrubber will also reduce any dust related to production (up to 95%).

1. This facility is only a processing plant.
2. There is not the dust issues of a feed mill
3. There is not the odor issues of a hatchery
4. There is not the odor issues of a rendering plant
Noise

- Most initial noise will take place during construction/upgrade to the facilities.

- With the construction of our new state of the art enclosed Receiving Area, not only will odors be minimized noise will all but be eliminated.
Hazardous Materials/Chemicals

- We have a Process Safety Management Program in place, which is government regulated, to ensure safe handling and operation of Ammonia components and cooling systems.
- These systems are inspected 24/7 by trained Maintenance Technicians, as well as an alarm system, to notify us of any irregularities.
- We have a well trained Hazard Response Team in place to react and resolve any issues.
- Allen Harim is proud of the fact that there have not been any Hazardous Material or Chemical accidents in the 22 months that Harim has owned the company.
Lighting

- The current plan for the facility will utilize less light than Vlasic; you should see a noticeable reduction in lighting.

- However, there is sufficient street lighting for traffic safety.
For updates regarding the new facility, please go to

www.allenharimllc.com

Thank you!